

**FOUR NEEDLES
LOCKSTITCH**

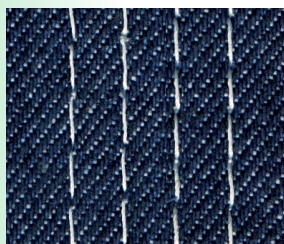
CONSEW Since 1898

Model 4224RBALP

**Four Needle Lockstitch Machine
Walking Foot with Puller Feed**

Featuring:

- Parallel 4 row lockstitch seamer and reinforcer
- Built-in Puller feed for even feeding and sewing of heavy weight materials
- Air foot lift and reverse button near the needles
- 50 mm Maximum width of the four needles



Four Needle Stitching



**HEAVY DUTY
FOUR NEEDLE, WALKING FOOT
LOCKSTITCH MACHINE
with PULLER FEEDER**

Model 4224RBALP

APPLICATIONS

- The 4224RBALNP is a compound feed, four needle lockstitch machine, with big hooks and bobbins, and puller. It is great for sewing wide elastic bands and webbing bands that require strong reinforcing.
- Great for decorative stitching on canvas and leather goods.
- With four straight needles, feed dog and walking foot, it produces four parallel lines of even and beautiful lockstitches.
- The Puller feeder, for sewing heavy weight materials is very effective in achieving positive feeding of heavy and difficult materials. It gives you the ability to make uniform seams without a struggle.

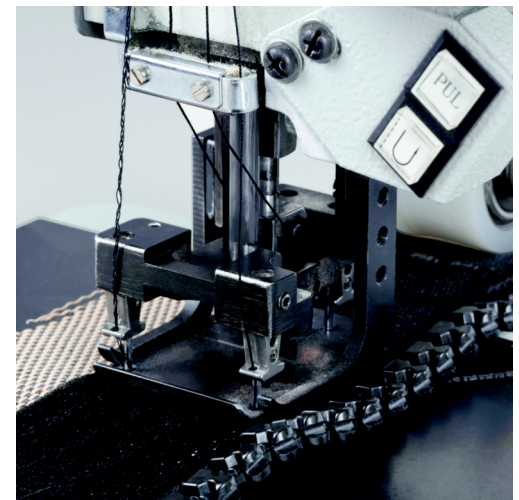
FEATURES

- Sews four parallel rows of strong lockstitching
- Easily adjustable stitch length.
- Puller feed for heavy fabric.
- Comes with air foot lift and reverse button near the needles
- Wide range of available gauges enhances versatility.
- Variable distance between the two middle needles using special gauges allows for flexibility in accomplishing special sewing tasks.
- Maximum width of the four needles can be up to 50 mm
- Heavy duty 750W servo motor, 110V or 220V

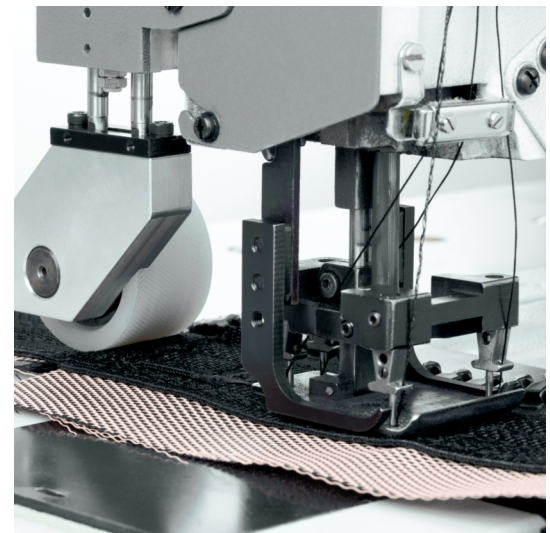
SPECIFICATIONS

Max. sewing speed	1800 s.p.m. *
Stitch length	0 — 10 mm
Needle bar stroke	36 mm
Thread take-up lever stroke	74.5 mm
Presser foot lift	by hand 8mm / by knee 15mm
Presser foot alternation	2-6mm
Needle size	DP x 17 23*
Rotating hook	Large vertical hook (2 times)
Lubrication	Auto lubricated
Motor	110V or 220V, 750W servo motor
Needle gauge	Standard 6.4 — 6.4 — 6.4 mm Special 6.4 — 25.4 — 6.4 mm

* Speed depends on materials, operation and thread



Walking Foot with Four Hooks and Bobbins



Puller Feeder