TITLE: DIGITAL STRIP CUTTER
MODEL: SEC-100HS (HOT KNIFE)

Page 1: BASE COVER PARTS
Page 2: ROLLER PARTS
Page 3: CONTROL BOX PARTS

Drawing No.: LONSEW009

CONSOLIDATED SEWING CORP.
SEC-100HS OPERATING MANUAL

Display panel, Setting up panel, Operation panel, Temperature panel, Fusing timer

1. Control box of SEC-100HS is composed of 4 panels and Fusing timer.

2. Display Panel: There are 4 indicating windows in this panel. Window (1) indicates the length of tape to be cut and it in millimeters. Counter button of window is indicating the quantity of tape to be cut.

3. Setting up Panel: You can set up the length and quantity very easily only by pressing figure buttons in this panel in order that the tape will be cut as you want.

4. Operating Panel: While you are pressing this button, the tape will be moved into the roller inside. You can put the tape into the machine very easily by pressing this button.

5. Fusing timer: Provided with adjustment of fusion time for thick tape.
Printing time is adjustable from 0 second to 5 seconds.
(4) This machine stops operation for the duration of time set by the time when the tape is
setting up length.

Setting up length

100g/gm, bring cut. To set up and reset the quantity, please use the same way as
and press start button. The machine will operate and will stop automatically after
required quantity being cut. For example, if you set 100g in the counter window.
This counter window is specially designed to stop machine automatically upon your

(3) HOW TO USE COUNTER WINDOW AND COUNTER BUTTON.

To fix the length firmly, to start operating, please refer to the above manual, p 2-A.
You can see the blinking signal then you can reset the length by pressing enter button.
Select one window that you want to change length and press length window button.

SETTING UP PANEL

DISPLAY PANEL

FUSSING TIMER

(2) HOW TO CHANGE THE LENGTH WHICH WERE PRINTED IN THE WINDOWS.

You press stop button.
Then automatically the tape will be cut, as per your required length continuously before
fix the length you required. And then press start button,
Length by pressing window button (1) or (2) or (3) or (4) when press button or ESC button to
A. To start cutting operation, please select the window which is showing your required

FRONT PANEL

(1) HOW TO SET UP LENGTH OF TAPE TO BE CUT.

2. HOW TO SET UP AND OPERATE.