

Fig. No.	Part No.	DESCRIPTION	Fig. No.	Part No.	DESCRIPTION	Fig. No.	Part No.	DESCRIPTION
1	2110203 271 A	PRESSURE REGULATOR SCREW	135	2210202 330	INCLINED THREAD GUIDE TUBE COMPLETE	271	2210201 224	PACKING FOR 268
2	2110203 272 A	PRESSURE REGULATOR ROD	137	2210201 243	STITCH LENGTH INDICATOR	272	2210204 385	SLIDE BLOCK FOR 325, 330, ETC
3	2110203 213 B	PRESSER SPRING, INNER	139	2210201 411	BELT COVER PLATE	273	2210204 390	FEED LIFTING & LOOPER ECCENTRIC
4	2210203 214	PRESSER SPRING, OUTER	140	2210201 412	BELT COVER SUPPORT	274	2210205 121	FEED ECCENTRIC
5	2210103 211 A	PRESSER BAR ONLY	141	9541203 247	SET SCREW FOR 139	275	2210205 102	BRACKET FOR 274
6	2210103 220	HINGED FOOT COMPLETE (1 4')	142	9541501 116	SET SCREW FOR 140	276	2210205 150	SLEEVE FOR 275
8	2210103 231	PRESSER BAR GUIDE BRACKET	143	2210201 413 A	BELT COVER ROD	277	2210205 114	FEED ECCENTRIC RATCHET WHEEL
9	9531102 256	SET SCREW FOR 8	145	9583201 436	SET BOLT FOR 143	278	2210205 115	FEED ECCENTRIC RATCHET
10	2210103 241	PRESSER BAR LIFTER	146	2210204 244	VERTICAL SHAFT OIL TRAY	279	2210205 122 A	SPRING FOR 278
11	2210203 242	PRESSER BAR LIFTER ROD	147	9530908 119	SET SCREW FOR 146	280	2210205 131	WASHER FOR 277
12	9015500 021	HINGE SCREW FOR 8	148	2210204 242	VERTICAL SHAFT UPPER BUSHING	281	9015500 001	SET SCREW FOR 279
13	9060100 009	RUBBER RING FOR 8	150	2210204 241	VERTICAL SHAFT ONLY	282	2210204 304	LOOPER FEED CAM
14	2210203 215	PRESSER BAR BUSHING	151	2210204 243	VERTICAL SHAFT LOWER BUSHING	283	2210206 159 A	OIL TUBE FOR 237
16	2210102 113	NEEDLE BAR UPPER BUSHING	152	2210204 240	VERTICAL SHAFT COLLAR COMPLETE	285	2210206 171	OIL HOSE UNION FOR 293
17	9501501 256	SET SCREW FOR 14, 16, ETC	153	2210606 150	COLLAR FOR 154	286	2210204 375	LOOPER CONNECTOR
18	2210202 115 A	RUBBER CAP FOR 16	154	2210606 152	SPRING JOINT	287	2210205 226 A	SLIDING BLOCK FOR 286 & 333
19	2210102 111 A	NEEDLE BAR ONLY	155	2210206 120 A	OIL RETURN CAM SHAFT	288	2210204 379 A	SHAFT FOR 287
20	2210202 114 B	NEEDLE BAR LOWER BUSHING	156	2210206 111 A	OIL PUMP BODY	289	9015600 002 A	SET SCREW FOR 288
22	2210102 116	NEEDLE CLAMP THREAD GUIDE	157	2210206 118	OIL PUMP BODY SEAT	292	2210204 368	WASHER FOR 288
23	2210102 170	NEEDLE CLAMP BODY (1 4')	158	9541211 102	SET SCREW FOR 156	293	2210204 308 A	GUIDE BRACKET FOR 286
24	2210102 195	NEEDLES #7	159	2210206 122	PISTON FOR 155	294	2210204 376	LOOPER LEVER
25	2210102 021	TAKE UP LEVER COMPLETE	160	2210206 123	SPRING FOR 159	295	9410161 207	NUT FOR 296
26	2210102 101 A	NEEDLE BAR BRACKET COMPLETE	161	9013300 004	SET SCREW FOR 160	296	2210204 366	LOOPER DRIVING BALL STUD
27	2210102 121	NEEDLE BAR CRANK ROD	162	9030100 091	WASHER FOR 163	297	2210204 377 A	SHAFT FOR 294
28	2210202 122 A	SLIDING BLOCK FOR 27	163	2210206 103	OIL PUMP IMPELLER	298	9501506 279	SET SCREW FOR 297
29	2210202 140	NEEDLE BEARING COMPLETE	164	2210606 112	OIL PUMP COVER	299	2210204 369	WASHER FOR 300
30	2210102 102	NEEDLE BAR CRANK PIN	165	2210606 114	OIL PUMP FILTER	300	9530906 119	CAP SCREW FOR 297
31	2210102 215 A	WASHER FOR 30	166	2210606 115	FRAME FOR 165	301	2210204 361 A	LOOPER LINK
32	2210203 255	KNEE LIFTER BELL CRANK, LEFT	167	9540907 259	SET SCREW FOR 166	302	2210204 363 A	LOOPER LINK SHAFT
33	2210203 251	SHAFT FOR 32	168	2210206 163	OIL HOSE NIPPLE	303	9420201 119	FASTENING NUT FOR 302
34	2210203 419	CRANK FOR 40	169	2210206 116 B	MAGNET	304	2210204 365	LOOPER SHAFT HOLDER
35	9541111 207	SET SCREW FOR 32	170	2210206 425	OIL RETURN HOSE	305	9541102 259	CLAMP SCREW FOR 304
36	9060100 001	RUBBER RING FOR 33, 288, ETC	171	0251011 154 A	OIL HOSE CLIP	306	2210204 352	LOOPER SHAFT ONLY
37	9030100 012	WASHER FOR 33	172	2210206 182	OIL HOSE UNION	307	2210204 382	LOOPER SHAFT REAR BUSHING
38	9015500 035 A	HINGE SCREW FOR 11 & 32	173	2210206 183 A	OIL HOSE UNION SCREW	308	2210204 383	LOOPER SHAFT FRONT BUSHING
39	9080200 007	STOP RING FOR 38	174	2210206 158	OIL HOSE	309	9501201 259	SET SCREW FOR 307 & 308
40	2210203 418	TENSION RELEASE CONNECTING ROD	175	2210206 147	OIL FEED HOSE	310	2210204 367	LOOPER SHAFT COLLAR
41	9015500 047	JOINT SCREW FOR 40	176	2210206 173	OIL TUBE FOR 239	311	9541102 259	CLAMP SCREW FOR 310
42	2210103 407	TENSION RELEASE SHAFT CRANK	177	2210206 145	OIL HOSE	312	9060100 001	OIL SEAL FOR 306
43	2210103 413 A	TENSION RELEASE SHAFT	178	2210206 146	OIL HOSE	313	2210204 353	BUSHING FOR LOOPER HOLDER
44	2210103 416 A	UPPER THREAD TENSION BRACKET	179	2210206 144	OIL HOSE	314	2210204 331	LOOPER HOLDER, FRONT
45	9540903 259	STOP SCREW FOR 43	180	2210202 340	LOWER THREAD GUIDE TUBE COMPLETE	315	9541112 256	CLAMP SCREW FOR 314 & 316
46	2210102 352	TENSION DISC	181	2210206 181	SCREW FOR 156	316	2210204 351	LOOPER HOLDER, REAR
47	2210102 353	TENSION DISC WASHER	182	2210202 352	TENSION DISC (LOOPER)	317	2210204 341	LOOPER A
48	2210102 355 A	UPPER THREAD TENSION SPRING	183	2210202 357	TENSION DISC (LOOPER)	318	2210204 342	LOOPER B
49	2210102 356 A	TENSION RELEASE PIN	184	2210202 359	TENSION ADJUSTING NUT (LOOPER)	319	2210204 343	SET SCREW FOR LOOPER
50	2210102 357 A	TENSION SCREW STOP	185	2210202 368	TENSION SPRING (LOOPER)	320	9410151 219	NUT FOR 320
51	2210102 359	UPPER THREAD TENSION ADJUSTING NUT	186	2210202 371	TENSION THREAD GUIDE (LOOPER)	322	9136000 108	SPRING WASHER FOR 321
52	2210102 366	UPPER SLEEVE FOR 48	187	2210202 327 A	THREAD GUIDE COVER PLATE	323	2210204 370	LOOPER TOGGLE LINK COMPLETE
53	2210102 367	LOWER SLEEVE FOR 48	188	2210201 254	CAP FOR 70	324	9540907 259	SET SCREW FOR 323
54	2210102 371	TENSION THREAD GUIDE	189	2210202 337	HINGE COMPLETE FOR 187	325	2210204 380	LOOPER FEED FORK COMPLETE
55	2210102 318 A	THREAD (NEEDLE) GUIDE, ARM TOP	190	9540909 119	SET SCREW FOR 135 & 189	326	2210201 172 B	LOOPER FEED SHAFT SUPPORT
56	9531503 259	SET SCREW FOR 55	192	2210202 338 A	SET SPRING FOR 187	327	2210206 174	OIL HOSE CLAMP
57	2210102 131	TAKE UP LEVER CRANK	193	9540916 119	SET SCREW FOR 192	328	9541206 102	SET SCREW FOR 326
58	9013400 013	SET SCREW FOR 57	195	2210202 339	RETAINER FOR 192	329	2210204 306 A	LOOPER FEED FORK ARM
59	9501203 276	SET SCREW FOR 30	197	9540908 279	SET SCREW FOR 189	330	2210204 364	FEED LIFTING FORK
60	9501801 276	SET SCREW FOR 57	198	2210201 311 A	OIL PAN ONLY	331	9531102 279	SET SCREW FOR 330
61	9541604 256	CLAMP SCREW FOR 30	199	2210201 316	OIL GAUGE COMPLETE	332	9531102 256	SET SCREW FOR 330
62	2210104 121	TOP SHAFT LEFT FRONT CAP SCREW	200	2210201 313 A	DRAIN PLUG	333	2210205 221 A	FORKED FEED BAR
63	2210104 119	PACKING FOR 62	201	2210201 314 B	PACKING FOR 200	334	2210205 223	FEED GOG (1 4')
64	2210106 361	TOP SHAFT OIL FELT, OUTER	202	2210201 312	OIL PAN GASKET	335	9531205 256	SET SCREW FOR 334
65	2210606 132 A	TOP SHAFT OIL FELT, INNER	203	9541201 256	SET SCREW FOR 198	336	2210205 225	SHAFT FOR 287
66	2210204 111 A	TOP SHAFT ONLY	204	2210206 423	HOSE RETAINER	339	9501509 276	SET SCREW FOR 326 & 336
67	2210204 112 A	TOP SHAFT FRONT BUSHING	206	2210203 336	KNEE LIFTER PLATE	340	2210206 375	FELT FOR 333
68	2210106 428	OIL HOSE RETAINER	207	2210203 337	KNEE LIFTER COVER FOR 206	341	2210203 111	NEEDLE PLATE (1/4')
69	9531101 264	SET SCREW FOR 68	208	2210203 338	SUPPORT FOR 206	342	9561103 262	SET SCREW FOR 341
70	9015600 006	SET SCREW FOR 67, 72, ETC	209	2210203 342	KNEE LIFTER ARM	343	2210202 346 B	LOOPER THREAD GUIDE
71	2210204 113 A	TOP SHAFT CENTER BUSHING	210	9024000 001	SET SCREW FOR 208	344	2210202 346 B	NEEDLE GUARD
72	2210204 114	TOP SHAFT REAR BUSHING	211	2210203 341 B	KNEE LIFTER ARM JOINT	345	2210202 153 A	NEEDLE GUARD HOLDER
73	2210204 141	TOP SHAFT COLLAR	212	9581601 207	SET SCREW FOR 211	346	2210202 155 A	NEEDLE GUARD HOLDER BRACKET
74	9501102 256	SET SCREW FOR 73	213	9592002 159	SET SCREW FOR 211	347	9540906 107	SET SCREW FOR 343 & 345
75	2210204 012	GEAR COMPLETE	215	2210203 344	KNEE LIFTER CONTROLLER	349	2210203 140 B	LAP SEAM FELLER COMPLETE (1/4')
76	2210604 118	TOP SHAFT REAR OIL STOPPER	216	9541202 279	CLAMP SCREW FOR 214	350	2210204 141	LOWER SHAFT COLLAR
77	9015600 004	SET SCREW FOR 76	217	2210203 334	KNEE LIFTER SPRING	351	9501102 256	SET SCREW FOR 350
78	2210204 160 A	TIMING BELT WHEEL, UPPER	218	2210203 334	KNEE LIFTER SHAFT	352	2210201 201	LOOPER SIDE COVER, RIGHT
79	9060100 006	PACKING FOR 106	219	2210203 338	WASHER FOR 217	353	2210201 202	LOOPER SIDE COVER, LEFT
80	2210204 151 A	HAND WHEEL	220	9541201 256	SET SCREW FOR 219	354	2210201 264	STOPPER FOR LOOPER SIDE COVER
81	9501505 378	SET SCREW FOR 80	221	9530909 207	SET SCREW FOR 216	355	9540908 253 B	SET SCREW FOR 101, 354, ETC
82	2210604 152	CAP SCREW FOR 80 & 236	223	9541201 256	SET SCREW FOR 222	356	2210202 380	THREAD CUTTER PLATE
83	2210201 218	OIL GUIDE PLATE	224	2210203 362 B	KNEE LIFTER LEVER	357	2210202 381 B	THREAD CUTTER
84	9540907 207	SET SCREW FOR 83, 123, ETC	225	9581601 207	CLAMP BOLT FOR 224	358	9013200 002	SET SCREW FOR 356
85	2210201 181	BACK COVER PLATE	226	2210203 363	PRESSER BAR LIFTER SHAFT	359	2210201 284	LOWER SHAFT END COVER PLATE
86	9520101 182 A	GASKET FOR 85	227	2210203 367	BUSHING FOR 226	360	2210201 285	PACKING FOR 359
87	9540907 207	SET SCREW FOR 85, 89, ETC	228	9501509 276	SET SCREW FOR 227	362	2210201 191 A	BED COVER PLATE
88	2210201 234	RUBBER PLUG FOR 89, 103, ETC	229	9540915 104	SET SCREW FOR 228	363	2210201 193	OIL GAUGE WINDOW
89	2210201 231	FACE COVER PLATE	230	2210203 337	KNEE LIFTER RELEASE ARM	364	2210201 194 A	PACKING FOR 363
90	2210203 253	KNEE LIFTER ROD	232	9541602 107	CLAMP SCREW FOR 230	365	2210201 195	FRAME FOR 363
91	2210203 257 A	STOP SPRING FOR 91	233	2210203 338 B	KNEE LIFTER CONNECTING ROD	366	9530801 279	SET SCREW FOR OIL GAUGE
92	2210203 252 A	KNEE LIFTER BELL CRANK, RIGHT	234	2210203 339	HINGE SCREW FOR 232	367	2210201 192 B	GASKET FOR 362
93	2210203 256	SPRING FOR 93	235	2210202 345	THREAD GUIDE TUBE	368	9530909 207	SET SCREW FOR 362
95	9015500 038	HINGE SCREW FOR 93	236	2210204 250 A	TIMING BELT WHEEL, LOWER	369	2210201 325 A	MACHINE SUPPORTING RUBBER
96	2210603 313	KNEE LIFTER BELL CRANK LINK	237	2210204 212	LOWER SHAFT FRONT BUSHING	370	2210201 111	INSTRUCTION BOOK
97	9015500 019 A	HINGE SCREW FOR 96	238	2210204 213	LOWER SHAFT CENTER BUSHING	394	9501204 279	SET SCREW FOR 346
98	2210203 314 E	KNEE LIFTER PULL ROD	239	2210204 214	LOWER SHAFT REAR BUSHING	399	9015600 004	SET SCREW FOR 365
99	9410125 100	NUT FOR 98	241	2210204 211	LOWER SHAFT ONLY			
100	2210601 232 A	GASKET FOR 89	242	2210202 250 A	THREAD (LOOPER) TAKE UP			
101	2210106 391 A	OIL WICK RETAINER	243	2210202 271	COVER PLATE FOR THREAD (LOOPER) TAKE UP			
102	2210201 100 H	ARM BED COMPLETE	244	2210202 272	SPRING FOR 243			
103	2210209 211	NAME PLATE	245	2210202 273 B	BRACKET FOR 243			
105	9540805 102	SET SCREW FOR 104	246	2210202 274	HINGE PIN FOR 243			
106	2210102 323	THREAD (NEEDLE) GUIDE, UPPER	247	9540806 106	SET SCREW FOR 244			
107	2210102 325	THREAD (NEEDLE) GUIDE SEAT	249	2210202 275	RETAINER FOR 244			
108	9540903 241	SET SCREW FOR 107, 112, ETC	250	9540907 259	SET SCREW FOR 245 & 243			
109	9013400 003	PRESS SCREW FOR 106	251	2210202 263	COVER COMPLETE FOR 242			
110	2210102 315	THREAD (NEEDLE) GUIDE, LOWER	252	9540904 119	SET SCREW FOR 204 & 251			
111	9540904 102	SET SCREW FOR 110	253	2210202 264	SUPPORT FOR 251			
112	2210102 321	THREAD (NEEDLE) EYELET	254	2210202 252	THREAD (LOOPER) TAKE UP STRIPPER PLATE			
113	9015500 011	HINGE SCREW FOR 112	255	2210102 258	STRIPPER STAPLE FOR 254			
114	2210106 424 A	HOSE CLAMP	256	9540908 279	SET SCREW FOR 255 & 261			
115	2210601 214 A	OIL GAUGE WINDOW FRAME	257	9030100 006 A	WASHER FOR 255			
116	2210201 212 A	OIL GAUGE WINDOW	258	2210202 254	THREAD GUIDE, RIGHT FOR 254			
117	2210201 217	OIL GAUGE BASE	259	2210202 259	THREAD GUIDE PLATE FOR 254			
118	2210601 213	PACKING FOR 116 &						