



IDEN NO.	PARTS NAME	IDEN NO.	PARTS NAME	IDEN NO.	PARTS NAME	IDEN NO.	PARTS NAME	IDEN NO.	PARTS NAME	IDEN NO.	PARTS NAME
1	ACCESSORY BOX COMPLETE	83	SET SCREW FOR 83	164	NUT FOR 162	248	GEAR COMPLETE	330	FEED LIFTING SHAFT ONLY		
2	SPRING WASHER FOR 7	84	THREAD (NEEDLE) TAKE-UP	165	SET SCREW FOR 168	249	SET SCREW FOR 243	331	FEED ROCK SHAFT ONLY		
3	CORNER RUBBER	85	THREAD (LOOPER) TAKE-UP	166	KNEE LIFTER PLATE	250	FLAT WASHER FOR 246	332	OIL HOSE NIPPLE		
4	HINGE SCREW FOR 7	86	NEEDLE BAR ONLY	167	KNEE LIFTER FOR 174	251	RUBBER RING FOR 254	333	FEED REGULATOR ARM PIN		
5	RUBBER BASE FOR BED	87	NEEDLE CLAMP THREAD GUIDE	168	SUPPORT FOR 184	252	TOP SHAFT OIL STOPPER	334	FEED REGULATOR DIAL SPRING		
6	NEEDLE GUARD WINDOW	88	NEEDLE BAR UPPER BUSHING	169	KNEE LIFTER PLUNGER	253	ADJUSTING VALVE FOR LUBRICATION	335	SET SCREW FOR 138		
7	SET SCREW FOR 6	89	NEEDLE BAR LOWER BUSHING	170	NEEDLE PLATE	254	ADJUSTING VALVE FOR LUBRICATION	336	SET SCREW FOR 139		
8	SET SCREW FOR 6	90	NEEDLE BAR LOWER BUSHING	171	NEEDLE PLATE	255	SPRING FOR 254	337	SET SCREW FOR 138		
9	NEEDLE COMPLETE	91	NEEDLE BAR LOWER BUSHING	172	NEEDLE PLATE	256	OIL FELT FOR 252	338	FEED LIFTING BELL CRANK		
10	NEEDLE B-44 # 80	92	NEEDLE BAR LOWER BUSHING	173	SET SCREW FOR 174	257	RUBBER WASHER FOR 252	339	HINGED PIN FOR 338		
11	DRIVER MIDDLE	93	NEEDLE GUARD	174	SPRING FOR 176	258	RUBBER WASHER	340	SET SCREW FOR 341		
12	DRIVER SMALL	94	NEEDLE GUARD HOLDER	175	SET SCREW FOR 176	259	OIL STOPPER FOR 360	341	IRON BUSHING FOR 330 & 331		
13	WRENCH	95	NEEDLE GUARD HOLDER BRACKET	176	PRESSER BAR LINK	260	SET SCREW FOR 342	342	IRON BUSHING FOR 330 & 331		
14	BEARING	96	THREAD (NEEDLE) TAKE-UP STRIPPER	177	SET SCREW FOR 177	261	CAP SCREW FOR 248	343	STOPPER RING FOR 346 & 363		
15	BEARING	97	THREAD (NEEDLE) TAKE-UP STRIPPER	178	STOP RING FOR 189	262	FELT FOR 285	344	STOPPER RING FOR 346 & 363		
16	HINGE RUBBER	98	THREAD (NEEDLE) GUIDE B FOR 96	179	WASHER FOR 189	263	RETAINER FOR 262	345	SET SCREW FOR 349		
17	OIL	99	THREAD HOLD DOWN PLATE RIGHT	180	SET SCREW FOR 189	264	LOWER SHAFT ONLY	346	SET SCREW FOR 354, 350, 353 & ETC		
18	DRIVER LARGE	100	THREAD HOLD DOWN PLATE LEFT	181	HINGE SCREW FOR 186	265	OIL STOPPER FOR 264	347	FEED LIFTING CRANK ROD		
19	SPOOL HOLDER	101	COVER FOR THREAD TAKE UP	182	KNEE LIFTER ROD	266	SET SCREW FOR 267	348	FEED ROCK JOINT		
20	ARM	102	COVER FOR THREAD TAKE UP	183	KNEE LIFTER ROD	267	COLLAR FOR 264	349	FEED ROCK ARM CONNECTING SHAFT		
21	BED	103	COVER PLATE FOR 83	184	KNEE LIFTER PLATE	268	SET SCREW FOR 270	350	FEED REGULATOR BODY		
22	SET SCREW REAR FOR 23	104	COVER PLATE FOR 83	185	CONNECTING FOR 180	269	SET SCREW FOR 270	351	FEED REGULATOR JOINT		
23	SET SCREW FRONT FOR 22	105	HINGE PLATE FOR 83	186	CONNECTING FOR 186	270	LOOPER FEED LIFTING CRANK	352	FEED ROCK OUTER JOINT		
24	SET SCREW FRONT FOR 22	106	HINGE PLATE FOR 83	187	SPRING FOR 186	271	SET SCREW FOR 276	353	FEED LINK SHAFT A		
25	SET SCREW FRONT FOR 22	107	SPRING FOR 104	188	STOP RING FOR 195	272	LOOPER FEED CAM A	354	FEED LINK SHAFT B		
26	OIL HOSE FOR CLEP	108	SET SCREW FOR 106	189	RUBBER RING FOR 202	273	LOOPER FEED CAM B	355	FEED LINK SHAFT C		
27	PLUG FOR BED HOLE	109	SPRING FOR 84	190	HINGE SCREW FOR 197	274	LOOPER FEED CAM B	356	FEED REGULATOR SHAFT A		
28	PLUG FOR BED HOLE	110	COVER PLATE FOR 64	191	HINGE SCREW FOR 197	275	LOOPER FEED CAM B	357	FEED REGULATOR SHAFT B		
29	PLUG FOR SCREW HOLE	111	COVER PLATE FOR 64	192	KNEE LIFTER LINK	276	LOOPER FEED LIFELING JOINT	358	FEED REGULATOR SHAFT B		
30	PLUG FOR SCREW HOLE	112	SET SCREW FOR 110, 110, 111	193	KNEE LIFTER PULL	277	LOOPER FEED LIFELING JOINT	359	SET SCREW FOR 361 & 358		
31	SET SCREW FOR 41	113	STOP RING FOR 124	194	KNEE LIFTER BELL CRANK LINK	278	OIL FELT	360	FEED REGULATOR CAM		
32	STOP RING FOR 42	114	SET SCREW FOR 116	195	NUT FOR 198	279	SET SCREW FOR 281	361	FEED REGULATOR CAM		
33	DRAIN PLUG	115	TENSION THREAD GUIDE (LOOPER)	200	BUSHING FOR 202	280	LOOPER HOLDER LOCK SHAFT	362	ADJUSTING PIN FOR 362		
34	OIL PAN	116	TENSION UPPER PLATE (LOOPER)	201	HINGE PIN FOR 207	281	SET SCREW FOR 288	363	PAD FOR 346		
35	OIL PAN GASKET	117	TENSION SPRING (LOOPER)	202	SET SCREW FOR 205	282	SET SCREW FOR 288	364	SET SCREW FOR 369		
36	OIL FELT FOR 36	118	TENSION LOWER PLATE (LOOPER)	203	PRESSER BAR LIFTER LEVER	283	TOP SHAFT FRONT BUSHING	365	RUBBER RING FOR 369		
37	OIL FELT FOR 36	119	HINGE HOLDER FOR 124	204	PRESSER BAR LIFTER LEVER	284	TOP SHAFT REAR BUSHING	366	RUBBER RING FOR 369		
38	KNEE LIFTER ARM JOINT	120	THREAD (LOOPER) TAKE UP GUIDE	205	PRESSER BAR LIFTER LEVER	285	TOP SHAFT GEAR BUSHING	367	FEED REGULATOR SHAFT FOR 361		
39	KNEE LIFTER CONTROLLER	121	THREAD (LOOPER) HOLD DOWN PLATE	206	FLUCKAM FOR 205	286	TOP SHAFT GEAR BUSHING	368	FEED REGULATOR SHAFT FOR 361		
40	KNEE LIFTER CONTROLLER	122	SPACER FOR 121, 122, 119	207	JOINT SCREW FOR 203	287	PACKING FOR 288	369	FEED REGULATOR BUSHING		
41	SPRING FOR 41	123	THREAD (LOOPER) HOLD DOWN PLATE	208	SET SCREW FOR 209	288	HAND WHEEL	370	SET SCREW FOR 371		
42	SPRING FOR 41	124	HINGED PIN FOR 120	209	HINGE SCREW FOR 209	289	SET SCREW FOR 288	371	LEVER STOPPER		
43	NUT FOR 45	125	SPRING FOR 120	210	TENSION RELEASE SHAFT CRANK	290	SET SCREW FOR 294	372	WASHER FOR 374		
44	ADJUST SCREW FOR 41	126	SET SCREW FOR 115	211	SPRING FOR 208	291	SET SCREW FOR 294	373	WASHER FOR 374		
45	BED COVER BASE	127	SET SCREW FOR 129, 120	212	TENSION RELEASE SHAFT	292	LOWER SHAFT FRONT BUSHING	374	VALVE LEVER		
46	BED COVER REAR	128	SET SCREW FOR 132	213	TENSION (NEEDLE THREAD) RELEASE	293	LOWER SHAFT CENTER BUSHING	375	CUP SCREW FOR 374		
47	SET SCREW FOR 47	129	SET SCREW FOR 132	214	TENSION (NEEDLE THREAD) RELEASE	294	LOWER SHAFT REAR BUSHING	376	RUBBER RING FOR 377		
48	SET SCREW FOR 47	130	THREAD (NEEDLE) GUIDE LOWER	215	LOOPER DRIVING BALL STUD	295	LOWER SHAFT REAR BUSHING	377	REGULATOR SHAFT		
49	SET SCREW FOR 46	131	THREAD (NEEDLE) GUIDE LOWER	216	LOOPER DRIVING BALL STUD	296	VERTICAL SHAFT UPPER BUSHING	378	SET SCREW FOR 380		
50	SET SCREW FOR 46	132	THREAD (NEEDLE) GUIDE LOWER	217	LOOPER BALL CRANK CONNECTION	297	VERTICAL SHAFT LOWER BUSHING	379	SPRING FOR 377		
51	NUT FOR 52	133	THREAD (LOOPER) GUIDE	218	SET SCREW FOR 217	298	BUSHING REAR FOR 300	380	RETAINER FOR 379		
52	BED LEG RIGHT	134	SET SCREW FOR 134	219	NUT FOR 211	299	HINGE SHAFT FOR 300	381	MAGNET		
53	BED LEG FRONT	135	SET SCREW FOR 136	220	NUT FOR 211	300	HINGE SHAFT FOR 300	382	NUT FOR 382		
54	BED LEG REAR	136	TENSION GUIDE A (TOP)	221	NUT FOR 211	301	SET SCREW FOR 298, 299	383	OIL HOSE		
55	LOOPER BALL CRANK HOLDER	137	TENSION GUIDE B (TOP)	222	LOOPER BALL CRANK	302	SET SCREW FOR 298, 299	384	SPRING JOINT		
56	SET SCREW FOR 56	138	THREAD (NEEDLE) GUIDE COMPLETE	223	LOOPER FEED ECCENTRIC	303	FLAT WASHER FOR 313	385	SPRING JOINT		
57	SET SCREW FOR 59	139	THREAD (LOOPER) TUBE COMPLETE	224	SPRING WASHER FOR 228	304	NUT FOR 307	386	OIL WICK FOR 330 & 331		
58	LOOPER HOLDER ROCK SHAFT SUPPORT	140	SET SCREW FOR 142	225	WASHER FOR 234	305	ADJUSTING SCREW FOR 309	387	OIL WICK FOR 330 & 331		
59	BUSHING FOR 59	141	THREAD (NEEDLE) EYELET COMPLETE	226	WASHER FOR 234	306	CLAMP SCREW FOR 309	388	OIL HOSE NIPPLE		
60	BUSHING FOR 59	142	TENSION (LOOPER THREAD) COMPLETE	227	LOOPER DRIVING BALL STUD	307	FEED POG	389	OIL HOSE CLAMP		
61	OIL HOSE NIPPLE	143	TENSION (LOOPER THREAD) COMPLETE	228	LOOPER DRIVING BALL STUD	308	FEED POG	390	OIL HOSE CLAMP		
62	OIL COVER PLATE	144	THREAD (NEEDLE) GUIDE A FOR 96	229	LOCK NUT FOR 231	309	FEED POG	391	SET SCREW FOR 397		
63	OIL COVER WINDOW	145	SET SCREW FOR 147	230	LOOPER BALL CRANK PITMAN ROD	310	SET SCREW FOR 313	392	OIL HOSE NIPPLE		
64	GASKET FOR 63	146	SLIDE PLATE COMPLETE	231	LOOPER BALL CRANK PITMAN ROD	311	FEED BAR BELL CRANK	393	OIL PUMP IMPELLER		
65	FACE COVER PLATE	147	LAP SEAM FELLER SET PLATE	232	SET SCREW FOR 232	312	FEED BAR SHAFT	394	OIL PUMP BODY		
66	FACE COVER PLATE	148	WASHER FOR 156	233	LOOPER HOLDER	313	FEED BAR SHAFT	395	OIL PUMP COVER		
67	GASKET FOR 66	149	ORNAMENT COVER PLATE	234	LOOPER HOLDER	314	FEED BAR SHAFT	396	OIL PUMP FILTER		
68	TAKE UP LEVER COMPLETE	150	ORNAMENT COVER PLATE	235	LOOPER HOLDER	315	OIL WICK RETAINER	397	OIL PUMP FRAME		
69	TAKE UP LEVER COMPLETE	151	ORNAMENT COVER PLATE	236	LOOPER HOLDER	316	LOOPER SCREW FOR 318	398	OIL PUMP FRAME		
70	CAP FOR 80	152	SPRING FOR 151	237	HINGE PIN FOR 235	317	LOOPER SCREW FOR 318	399	OIL WICK RETAINER		
71	NEEDLE BAR CRANK PIN	153	SPRING FOR 151	238	WASHER FOR 238	318	FEED REGULATOR DIAL BASE	400	SET SCREW FOR 399		
72	NEEDLE BAR CRANK PIN	154	SPRING FOR 151	239	OIL WICK RETAINING	319	FEED REGULATOR DIAL SHAFT	401	INSTRUCTION BOOKLET		
73	NEEDLE BAR CRANK PIN	155	SPRING FOR 151	240	OIL WICK RETAINING	320	FEED REGULATOR DIAL SHAFT	402	SUB NAME PLATE		
74	NEEDLE BAR CRANK PIN	156	SET SCREW FOR 155	241	SPRING WASHER FOR 244	321	FEED CAM	403	MODEL PLATE		
75	NEEDLE BEARING COMPLETE	157	PRESSER BAR ONLY	242	NUT FOR 244	322	FEED ROCK CONNECTING ROD				
76	SLIDING BLOCK FOR 74	158	PRESSER SPRING	243	PITMAN HEAD RIGHT	323	SLIDING BLOCK FOR 308				
77	SLIDING BLOCK FOR 74	159	OIL GUARD FOR 157	244	LOOPER BALL CRANK ARM	324	SLIDING BLOCK FOR 308				
78	TAKE UP LEVER CRANK	160	SET SCREW FOR 161	245	LOOPER BALL CRANK ARM	325	SET SCREW FOR 327				
79	SET SCREW FOR 72	161	PRESSER BAR CRANK BRACKET	246	LOOPER BALL CRANK ARM	326	FEED LIFTING BELL ARM				
80	SET SCREW FOR 72	162	PRESSER REGULATOR ROD	247	SET SCREW FOR 246	327	FEED LIFTING BELL ARM				
81	THRUST WASHER FOR 74	163	PRESSER REGULATOR ROD			328	RUBBER FLANGE				