INSTRUCTION MANUAL
Use white spindle oil to lubricate the designated points. This should be done prior to the initial operation of the machine and if the machine hasn’t been used for an extended period of time. A, B and C, are designated oiling points all other oiling points are indicated by arrows.

TWICE DAILY
(More Frequently with extensive use)

SKZ type
SKM type
NEEDLE
Move needle bar to highest point.
Loosen needle set screw.
Insert needle as far as possible and
tighten screw. Groove on needle should face operator.

THREADING NEEDLE

Thread needle from this side to other side
NEEDLE: Move needle bar to highest point. Loosen needle set screw, insert needle as far as possible and tighten screws.

SKM Type

THREADING NEEDLE

Thread needle from this side to other side
BOBBIN REMOVAL

Removing Bobbin Case from Shuttle

1. Ease out with finger.
2. Retainer to left with thumb.
3. Remove with thumbs.

BOBBIN CASE REPLACEMENT

1. Retainer to the top.
2. Push in and upwards into shuttle.

WINDING THE BOBBIN

1. Thread guide.
2. Thread tension.
3. Place bobbin on spindle as far as it will go.
4. Press down for drive then start machine.
BOBBIN CASE REPLACEMENT

RETAINER
SHUTTLE
TO THE TOP
PUSH IN AND UPWARDS INTO SHUTTLE

THREADING THE BOBBIN CASE

THREADING THROUGH SLOT

LATCH UP
SLOT POSITION
Replacing Bobbin In Case

PRESS LATCH DOWN
THREAD PULLED DOWN THROUGH SLOT

THREAD UP

SKZ type
CHANGING THE STITCH LENGTH

2. TURN PULLEY TOWARDS OPERATOR UNTIL DESIRED STITCH LENGTH IS ACHIEVED
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